



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7501

Job Sheet 176169



Part No: 647.7501

Job Qty: 2 ea

Part Name: Lower Cutter Assembly



64786

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/18/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 12.10.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/16/18	5/16/18	0.00	0.00	Start Up Stores/Pkg-1		AUG 01 2018
110	Packaging	2 pcs	5/16/18	5/16/18	0.00	0.00	Packaging1-1		AUG 01 2018
120	Small Fab	2 pcs	5/16/18	5/16/18	0.00	2.56	Small Fab-1		PD 12506-D3
130	QC	2 pcs	5/16/18	5/16/18	0.00	0.00	QC5		
140	Packaging	2 pcs	5/16/18	5/16/18	0.00	0.00	Packaging3-1		AUG 07 2018 6
150	QC21-SA	2 Ea	5/16/18	5/16/18	0.00	0.00	QC21		9-89

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.

Descriptions: 140 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***

DAG
21
9-89

AUG 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.3015	Blade	4 Ea (2 ea)	90-Start up Operation	5062686x3 508138 2
647.7601	Lower Deflector Assembly	2 Ea (1 ea)	90-Start up Operation	5062627
647.7810	Bracket A	2 Ea (1 ea)	90-Start up Operation	5081599
647.7811	Bracket B	2 Ea (1 ea)	90-Start up Operation	5084674
647.7813	Center Plate, Lower	2 Ea (1 ea)	90-Start up Operation	5029869
647.7814	Fwd Bracket	2 Ea (1 ea)	90-Start up Operation	5030228
647.7815	Fwd Bracket	2 Ea (1 ea)	90-Start up Operation	5030863
647.7816	Aft Bracket	2 Ea (1 ea)	90-Start up Operation	5030978
647.7817	Aft Bracket	2 Ea (1 ea)	90-Start up Operation	5031346
MS21042L08	Nut	26 Ea (13 ea)	90-Start up Operation	5044234
MS21042L3	Nut	6 Ea (3 ea)	90-Start up Operation	5087340
MS27039-08-19	Screw	14 Ea (7 ea)	90-Start up Operation	5044235
MS27039-08-24	Screw (MS27039-0824)	12 Ea (6 ea)	90-Start up Operation	5054100
MS27039-1-19	Screw	6 Ea (3 ea)	90-Start up Operation	5065263
NAS1149F0332P	Washer	12 Ea (6 ea)	90-Start up Operation	5081814
NAS1149FN832P	Washer	52 Ea (26 ea)	90-Start up Operation	FM139336-9

5036446



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S098162



Part: 647.7501

Job No: 176169

Serial No/Batch: S098162

Revision:

Inspector:

Exp Date:

Instructions:

Date: 08/01/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.3015	4	13	0
	647.7601	2	3	0
	647.7810	2	11	0
	647.7811	2	3	0
	647.7813	2	3	0
	647.7814	2	2	0
	647.7815	2	3	0
	647.7816	2	3	0
	647.7817	2	2	0
	MS21042L08	26	1,187	0
	MS21042L3	6	4,495	0
	MS27039-08-19	14	665	0
	MS27039-08-24	12	95	0
	MS27039-1-19	6	376	0
	NAS1149F0332P	12	1,149	0
	NAS1149FN832P	52	637	0

Part Specifications

Specifications could not be found.

Plex 7/31/18 3:13 PM dart.quirion.sonia